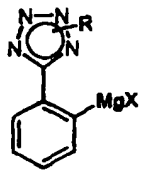


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(54) Title: ORTHO-METALATION PROCESS FOR THE SYNTHESIS OF 2-SUBSTITUTED-1-(TETRAZOL-5-YL)BENZENES (57) Abstract <p>A process of direct metalation of phenyltetrazoles useful for preparing compounds of formula (II) intermediates for the synthesis of angiotensin II antagonists is described.</p> <div style="display: flex; align-items: center; justify-content: center;"> <div style="text-align: center;">  </div> <div style="margin-left: 20px;"> (II) </div> </div>			

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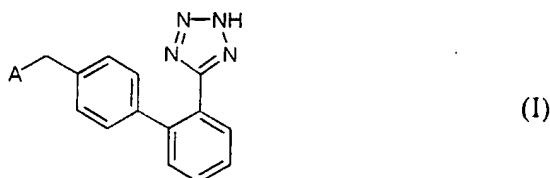
ORTHO-METALATION PROCESS FOR THE SYNTHESIS OF 2-SUBSTITUTED-1-(TETRAZOL-5-YL)BENZENES

5 The present invention relates to a process useful for the synthesis of 2-substituted-1-(tetrazol-5-yl)benzenes and, more particularly, it relates to a process of direct ortho-metalation of (tetrazol-5-yl)benzene useful for the preparation of 2-substituted-1-(tetrazol-5-yl)benzenes, well-known intermediates for angiotensin II antagonists.

The angiotensin II antagonists constitute a new therapeutic class, whose parent
10 compound losartan (INN) has been recently launched on the pharmaceutical market as drug useful for the treatment of hypertension, anxiety, glaucoma, heart attack..

Most of the compounds belonging to the class of angiotensin II antagonists has a common biphenyltetrazolyl moiety.

Compounds such as the already mentioned losartan, candesartan, irbesartan,
15 tasosartan and valsartan, to list the most known compounds of this therapeutic class, are all represented by the following general formula



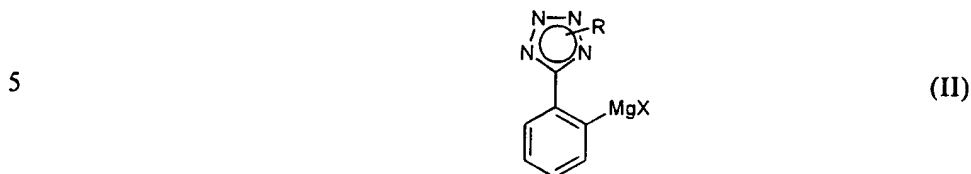
20 in which A is an optionally substituted nitrogen containing heterocycle or an open amide residue .

In particular the A residue has the following meanings, for the different previously
25 identified angiotensin II antagonists:

losartan-	A= 2-butyl-4-chloro-5-hydroxymethyl-imidazol-1-yl
candesartan-	A= 2-ethoxy-7-carboxy-1H-benzimidazol-1-yl
irbesartan-	A= 2-butyl-1,3-diaza-spiro[4.4]non-1-en-4-on-3-yl
tasosartan-	A= 2,4-dimethyl -5,8-dihydro-6H-pyrido[2,3-d]pyrimidin-7-on-
30	8-yl
valsartan-	A= (S)-N-(1-carboxy-2-methylprop-1-yl)-N-pentanoylamino

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It is evident that one of the key intermediates useful in the synthesis of the compounds of formula I is represented by 2-substituted phenyltetrazole derivatives of formula



in which R is a hydrogen atom, a protective group or a salifying group and X is a halogen atom selected among chlorine, bromine and iodine.

- 10 The intermediates of formula II are used in a cross-coupling reaction with a suitable substituted phenyl derivative to obtain the biphenyl portion of the compounds of formula I.

In our knowledge, among the literature methods for the preparation of the compounds of formula II, only one method that involves a direct metalation, that is an exchange reaction between a hydrogen atom and a metal, is reported.

In particular this method is described in the U.S. patent No. 5,039,814 (Merck & Co. Inc.) and, in effect, it involves the ortho-lithiation of phenyltetrazole followed by a transmetalation reaction.

A disadvantage of this process is represented by the necessity to use organolithium compounds that require particular safety procedures to be used on a large scale, because of their high inflammability and reactivity.

The most common alternative to the direct metalation of phenyltetrazoles is the metalation of the corresponding 2-halo-substituted derivative, that is an exchange reaction between a halogen atom and a metal, as described, for example, in the European patent applications No. 550313 (Synthelabo) and No. 539086 (American Home Products Corp.).

It would be advantageous to prepare the phenyltetrazoles of formula II by direct metalation, avoiding the use of compounds that require particular safety procedures such as organolithium compounds.

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Some methods for the direct metalation of activated organic compounds that do not involve lithium derivatives are well-known from the literature.

Von Adrian Marxer et al. in *Helvetica Chimica Acta*, 57(7), 1988-2000 (1974) describe the use of ethylmagnesium bromide for the direct ortho-metalation of phenylpyrazoles with very good results.

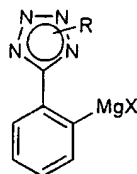
Philip E. Eaton et al. in *J. Am. Chem. Soc.*, 111(20), 8016-8018 (1989) reported the direct ortho-metalation of cubanes and of aromatic substrates by using an excess of a Hauser base, that is of a compound of formula R_2NMgBr .

Nevertheless our attempts to carry out the direct ortho-metalation of a phenyltetrazole to obtain a compound of formula II, following the methods described in the literature, were quite disappointing. In particular, using ethylmagnesium bromide no ortho-metalated product was formed whereas using a strong excess of a Hauser base the conversion was so low to make the process not practicable.

Now we have found that the compounds of formula II can be prepared by direct ortho-metalation of the corresponding phenyltetrazole without using organolithium compounds.

Therefore, object of the present invention is a process of direct ortho-metalation for the preparation of compounds of formula

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(II)

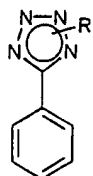
in which

R is a hydrogen atom, a protective group or a salifying group and X is a halogen atom selected among chlorine, bromine and iodine;

25

that involves the treatment of a compound of formula

30

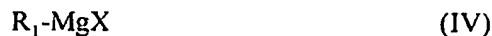


(III)

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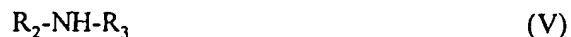
in which R has the above reported meanings;

with a Grignard compound of formula



- 5 in which X has the above reported meanings and R_1 is a straight or branched C_1-C_6 alkyl group or a benzyl group;

in the presence of a catalytic amount of a secondary amine of formula



- 10 in which R_2 and R_3 , the same or different, are branched or cyclic C_3-C_6 alkyl groups or trialkylsilyl groups having from 1 to 3 carbon atoms in the alkyl moiety or R_2 and R_3 together with the NH group form an optionally substituted cyclic amine.

The process object of the present invention is useful for the preparation of intermediates for the synthesis of angiotensin II antagonists.

- 15 The protective groups of the tetrazole moiety are those commonly used in the known syntheses of angiotensin II antagonists and they mainly consist of straight or branched C_1-C_6 alkyl groups, optionally mono or poly substituted with aryl groups such as phenyl or pyridyl or with arylalkoxy groups, and of C_1-C_3 alkoxy or alkylthio groups.

- 20 In the process object of the present invention the preferred protective group is tert-butyl.

Sodium and potassium ions are preferably used as salifying groups.

The alkylmagnesium halides of formula IV are well-known compounds.

Generally they are prepared from the corresponding alkyl halides by treatment with magnesium.

- 25 Preferably an ethylmagnesium halide prepared in situ, more preferably ethylmagnesium bromide, is used.

Generally the amount of the Grignard compound of formula IV is at least stoichiometric, preferably in slight excess compared to the phenyltetrazole of formula II, but amounts even lower than the stoichiometric one are successfully used.

- 5 -

Therefore the molar ratio compound IV: compound III is generally between 1:1 and 1.5:1, more preferably between 1.05:1 and 1.3:1.

The secondary amine of formula V usually has very bulky substituents linked to the
5 NH group.

The amines of formula V are preferably those in which R₂ and R₃ are branched or cyclic C₃-C₆ alkyl groups or R₂ and R₃ together with the NH group form an optionally substituted cyclic amine.

Specific examples of amines having branched or cyclic C₃-C₆ alkyl groups as R₂ and
10 R₃ substituents are diisopropylamine, di-tert-butylamine, di-sec-butylamine, tert-butyl-iso-propylamine, di-cyclopentylamine and di-cyclohexylamine.

Preferred examples of amines of formula V wherein R₂ and R₃ together with the NH group form an optionally substituted cyclic amine comprises pyrrolidines, piperidines and morpholines, which are tetra-substituted at the two vicinal positions to the
15 nitrogen, such as 2,2,6,6-tetramethylpiperidine and 2,2,5,5-tetramethylpyrrolidine.

In particular the piperidine derivatives, in turn, can be further substituted at the 4 position by alkyl and alkoxy groups or by an oxo group protected as acetal.

Particularly preferred amines of formula V are 2,2,6,6-tetramethylpiperidine and diisopropylamine.

20 The amines of formula V are used in catalytic amount compared to the Grignard compound IV, that is in a molar amount smaller than the stoichiometric one.

Generally the molar ratio compound V: compound IV is between 0.01:1 and 0.5:1, more preferably between 0.05:1 and 0.2:1.

The direct ortho-metalation, object of the present invention, is carried out in a suitable
25 solvent, usually ethers and their mixtures with aliphatic or aromatic hydrocarbons.

Preferably tetrahydrofuran, optionally in admixture with toluene, is used as solvent.

The temperature is not a critical parameter and, generally, it is between room and reflux temperature.

Preferably it is carried out at the reflux temperature.

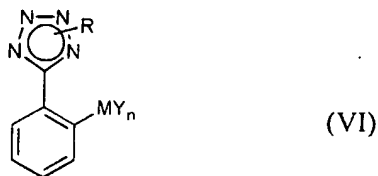
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Optionally the direct metalation reaction can be carried out by adding catalytic amount of metal salts too, with or without ligands.

The compounds of formula II, prepared according to the process object of the present invention, can be directly used in a cross-coupling reaction for the preparation of the biphenyltetrazolyl moiety of the compounds of formula I according to what previously reported.

Alternatively they can undergo a transmetalation reaction according to known techniques to obtain a compound of formula

10



(VI)

in which R has the previously reported meanings; Y has the just reported meanings of X or is an OH, C₁-C₄ alkoxy or C₁-C₄ alkyl group; M is selected among Zn, B, Al, Cu and Sn and *n* is 1, 2 or 3 depending on the meaning of M.

Preferably the compounds of formula II obtained according to the process of the present invention are transmetalated to obtain the compounds of formula VI in which M is Zn and Y is chlorine, bromine or iodine.

The transmetalation is carried out by treating the Grignard compound with a zinc halide, generally ZnCl₂.

The transmetalation reaction can be directly carried out by treating the reaction mixture, containing the Grignard compound II, with the suitable zinc halide.

The compound of formula VI is used for cross-coupling reactions as reported for the compounds II.

As previously reported the compounds of formula II, prepared according to the process object of the present invention, are useful as intermediates for the preparation of angiotensin II antagonists. In the present context the usefulness of the compounds of formula II is particularly exemplified in the preparation of the compound known as tasosartan according to the cross-coupling process described in the International patent application No. WO 96/40684 (American Home Products Corporation).

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A preferred practical embodiment of the process of the present invention is the following:

Ethyl halide was added to a magnesium suspension in a suitable solvent to form the
5 corresponding Grignard compound. After addition of a catalytic amount of 2,2,6,6-tetramethylpiperidine, the mixture was warmed and phenyl-tert-butyltetrazole was added.

At the end of the metalation reaction, that is when the evolution of ethane stopped, the resultant compound of formula II was directly treated with a zinc halide to obtain
10 the corresponding compound of formula VI in which $M=Zn$, that was used for the cross-coupling reaction, without any isolation or purification.

In our knowledge the metalation process object of the present invention is the only method of direct metalation of phenyltetrazoles that does not use organolithium compounds.

15 Moreover the use of alkylmagnesium halides together with catalytic amount of a suitably bulky secondary amine is a method of direct metalation of aromatic compounds that, in our knowledge, has never been described in literature.

Actually, the prior art describes direct metalation reactions of compounds different from phenyltetrazoles or by simple reaction with ethylmagnesium bromide without
20 any catalyst (see the above mentioned work of Von Adrian Marxer et al.) or by using an excess of Hauser bases (see the above mentioned work of Philip E.Eaton et al.).

Nevertheless no method known from the literature is suitable for the direct metalation of phenyltetrazoles (see comparison examples).

It appears evident to the man skilled in the art that the process of direct metalation
25 object of the present invention is an expedient alternative to the lithiation process described in the literature.

Apart from the remarkable advantage of avoiding the use of alkyllithium, the process object of the present invention is particularly advantageous in its practical and industrial realisation because it does not use low temperatures and the obtained crude

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compounds of formula II can be used either directly in the subsequent cross-coupling reaction or in the transmetalation reaction without any isolation or purification.

With the aim to better illustrate the present invention, the following examples are now
5 given:

Example 1

Ethylbromide (5.5 g; 50 mmol) was dropped into a stirred suspension of magnesium turnings (1.2 g; 50 mmol) in tetrahydrofuran (25 ml), at 25°C under inert atmosphere, keeping the temperature below 60°C. At the end of the addition, the mixture was
10 further stirred for 30 minutes at 60°C; then 2,2,6,6-tetramethylpiperidine (0.72 g; 5 mmol) was added and it was refluxed (73°C) for 1 hour. Phenyl-tert-butyltetrazole (8.1 g; 40 mmol) was added and the mixture was refluxed, under stirring, for 18 hours (altogether about 1000 ml of gas were evolved). Analysing a sample, after quenching with CH₃OD for ¹H-NMR, the residual phenyl-tert-butyltetrazole was <5% of the
15 starting amount.

The red-orange solution of tert-butylphenyltetrazolylmagnesium bromide (40 theoretical mmol) was cooled at 70°C and was added (the possible residual magnesium can be eliminated by settling) to a suspension of anhydrous zinc chloride (10.4 g; 76.2 mmol) in toluene (30 ml) during 15 minutes. The suspension was
20 warmed at 60°C for 1 hour. 8-[(4-Bromophenyl)methyl]-5,8-dihydro-2,4-dimethylpyrido[2,3-d]pyrimidin-7(6H)-one (10.4 g; 30 mmol), palladium acetate (0.1 g; 0.44 mmol) and triphenylphosphine (0.35 g; 1.33 mmol) were added and the mixture was kept at 60°C for 24 hours. The suspension was cooled at 25°C; water (15 ml) and acetic acid (0.9 g) were added. The two phases were separated and the organic one
25 was washed with water (10 ml) and evaporated to dryness under vacuum.

The residue, analysed by HPLC analysis, contains:

coupling product: 9.48 g (20.3 mmol)

starting material: 1.24 g (3.6 mmol)

Example 2

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Ethylbromide (2.2 g; 20 mmol) was added dropwise to a stirred suspension of magnesium turnings (0.48 g; 20 mmol) in tetrahydrofuran (10 ml), at 25°C under inert atmosphere, keeping the temperature below 60°C. At the end of the addition, the mixture was stirred for 30 minutes; then 2,2,6,6-tetramethylpiperidine (0.29 g; 2 mmol) was added and it was refluxed (73°C) for 1 hour. At the temperature of 65°C, phenyltetrazole sodium salt (2.7 g; 16 mmol), in tetrahydrofuran (10 ml), was added in about 15 minutes. The mixture was kept under stirring, at 65°C, for 18 hours. It was cooled at 60°C, anhydrous zinc chloride (4.15 g; 30 mmol) was added in portions during 15 minutes and afterwards 8-[(4-bromophenyl)methyl]-5,8-dihydro-2,4-dimethyl-pyrido[2,3-d]pyrimidin-7(6H)-one (4.15 g; 12 mmol), palladium acetate (0.04 g; 0.18 mmol) and triphenylphosphine (0.142 g; 0.54 mmol) were added. The mixture was kept under stirring at 60°C for 24 hours.

The mixture, analysed by HPLC analysis, contains:

- coupling product: 2.99 g (7.3 mmol)
starting material : 1.5 g (4.6 mmol)

Example 3

Ethylbromide (2.2 g; 20 mmol) was added dropwise to a stirred suspension of magnesium (0.488 g; 20 mmol) in tetrahydrofuran (10 ml), at 25°C under inert atmosphere, keeping the temperature below 60°C. The mixture was kept under stirring for 30 minutes; then diisopropylamine (0.4 g; 4 mmol) was added and it was refluxed (73°C) for 1 hour. Phenyl-tert-butyltetrazole (3.2 g; 16 mmol) was added and it was refluxed (73°C) for 28 hours.

The ¹H-NMR analysis pointed out the presence of about 80% of ortho-metalled product.

Example 4

2,2,6,6-Tetramethylpiperidine (1.33 g; 9.43 mmol) was added to a 23% mixture of methylmagnesium chloride in THF (69.1 g; 213 mmol), warmed at reflux and under stirring. The mixture was kept under stirring for 10 minutes, then phenyl-tert-

- 10 -

butyltetrazole (38.1 g; 188 mmol) was added and it was refluxed, under stirring, for 45 hours.

The ¹H-NMR analysis of a sample pointed out the presence of about 88% of ortho-
5 metallated product.

The mixture was cooled at 40°C, then tetrahydrofuran (48 ml), toluene (157 ml) and anhydrous zinc chloride (51 g; 375 mmol) were added, keeping the temperature under 60°C. The resultant suspension was kept under stirring at 60°C for 2 hours. 8-[(4-Bromophenyl)methyl]-5,8-dihydro-2,4-dimethyl-pyrido[2,3-d]pyrimidin-7(6H)-one
10 (45 g; 130 mmol), palladium acetate (0.44 g; 1.95 mmol) and triphenylphosphine (1.5 g; 5.8 mmol) were added and the mixture was kept at 60°C for 4 hours. The suspension was cooled at 25°C; water (90 ml) and acetic acid (15 ml) were added. The two phases were separated and the organic one was evaporated to dryness under vacuum.

15 The residue, analysed by HPLC analysis, contains:

coupling product: 55.6 g (119 mmol; y = 91%)

starting material: < 0.5%

Example 5

2,2,6,6-Tetramethylpiperidine (0.31 g; 2.21 mmol) was added to a 2 M mixture of
20 benzylmagnesium chloride in THF (24.4 ml; 49 mmol), warmed at reflux and under stirring. The mixture was kept under stirring for 10 minutes, then phenyl-tert-butyltetrazole (8.95 g; 44 mmol) was added and it was refluxed, under stirring, for 45 hours.

The ¹H-NMR analysis of a sample pointed out the presence of about 80% of ortho-
25 metallated product.

Example 6

Ethylbromide (6.3 g; 58 mmol) was added dropwise to a stirred suspension of magnesium turnings (1.27 g; 52.5 mmol) in tetrahydrofuran (10 ml), at 25°C under inert atmosphere, keeping the temperature below 60°C. At the end of the addition, the
30 mixture was stirred at reflux temperature; then 2,2,6,6-tetramethylpiperidine (0.31 g;

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2.21 mmol) was added and it was refluxed for 10 minutes. Phenyl-tert-butyltetrazole (8.95 g; 44 mmol) was added and the mixture was kept under stirring, at reflux, for 25 hours. The ¹H-NMR analysis of a sample pointed out the presence of about 79% of ortho-metalled product.

Example 7

Ethylbromide (39.2 g; 360 mmol) was added dropwise to a stirred suspension of magnesium turnings (9.1 g; 374 mmol) in tetrahydrofuran (180 ml), at 25°C under inert atmosphere, keeping the temperature below 60°C. At the end of the addition, the mixture was refluxed for 30 minutes under stirring; then 2,2,6,6-tetramethylpiperidine (2.23 g; 16 mmol) was added and it was refluxed for further 10 minutes. Phenyl-tert-butyltetrazole (129 g; 639 mmol) was added and the mixture was kept under stirring, at reflux, for 19 hours. It was then cooled at 40°C, toluene (330 ml) and anhydrous zinc chloride (81 g; 593 mmol) were added, keeping the temperature below 60°C. The suspension was kept under stirring at 60°C for 2 hours, then 8-[(4-bromophenyl)methyl]-5,8-dihydro-2,4-dimethyl-pyrido[2,3-d]pyrimidin-7(6H)-one (81 g; 234 mmol), palladium acetate (0.79 g; 3.5 mmol) and triphenylphosphine (2.8 g; 10.6 mmol) were added. The mixture was kept under stirring at 60°C for 18 hours. The suspension was cooled at 25°C, then water (120 ml) and acetic acid (15 ml) were added. The phases were separated and the organic phase was evaporated under vacuum.

The residue, analysed by HPLC analysis, contains:

coupling product: 87.5 g (187 mmol, y = 80%)

starting material: lower than 0.5%

Comparison example 1

Ethylbromide (2.2 g; 20 mmol) was added dropwise to a stirred suspension of magnesium turnings (0.48 g; 20 mmol) in tetrahydrofuran (10 ml), at 25°C under inert atmosphere, keeping the temperature below 60°C. The mixture was kept under stirring for 30 minutes; phenyl-tert-butyltetrazole (4.0 g; 20 mmol) was added and it

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was refluxed (73°C) for 3 hours. There was no evolution of gas and the ¹H-NMR analysis did not detect any ortho-metalled product.

Comparison example 2

- 5 Ethylbromide (4.4 g; 40 mmol) was added dropwise to a stirred suspension of magnesium (0.96 g; 40 mmol) in tetrahydrofuran (20 ml), at 25°C under inert atmosphere, keeping the temperature below 60°C. At the end of the addition, the mixture was stirred for 30 minutes; then 2,2,6,6-tetramethylpiperidine (5.8 g; 40 mmol) was added and it was refluxed (73°C) for 2 hour until the evolution of gas
- 10 stopped. Phenyl-tert-butyltetrazole (1.35 g; 6.6 mmol) was added and it was refluxed (73°C).

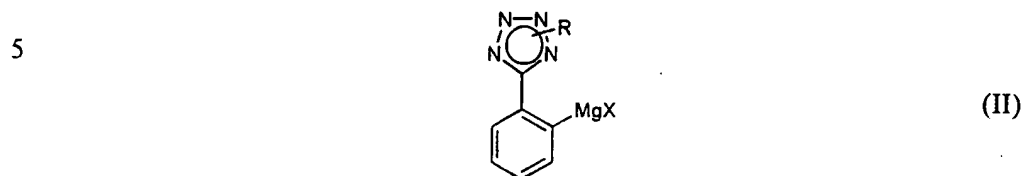
The course of the ortho-metalation reaction was evaluated by ¹H-NMR analysis, with the following results:

- | | | |
|----|-----------------|--------------------------|
| | after 1.5 hours | 56% of metalled product |
| 15 | after 3.0 hours | 60% of metalled product |
| | after 4.0 hours | 58% of metalled product. |

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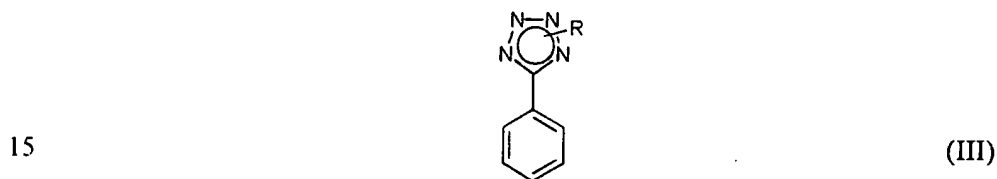
CLAIMS

1) A process of direct ortho-metalation for the preparation of compounds of formula



in which

R is a hydrogen atom, a protective group or a salifying group and X is a halogen atom
 10 selected among chlorine, bromine or iodine;
 which comprises the treatment of a compound of formula



in which R has the above reported meanings;

with a Grignard compound of formula



20 in which X has the just reported meanings and R_1 is a straight or branched C_1 - C_6 alkyl group or a benzyl group;

in the presence of a catalytic amount of a secondary amine of formula



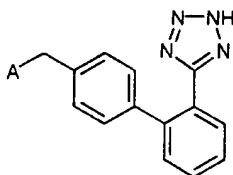
in which R_2 and R_3 , the same or different, are branched or cyclic C_3 - C_6 alkyl groups
 25 or trialkylsilyl groups having from 1 to 3 carbon atoms in the alkyl moiety or R_2 and
 R_3 together with the NH group form an optionally substituted cyclic amine.

2) A process according to claim 1 in which the molar ratio compound IV: compound
 III is between 1:1 and 1.5:1.

3) A process according to claim 2 in which the molar ratio is between 1.05:1 and
 30 1.3:1.

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- 4) A process according to claims 1, 2 or 3 in which compound IV is an ethylmagnesium halide.
- 5) A process according to claim 4 in which compound IV is ethylmagnesium bromide.
- 5 6) A process according to claim 1 in which the molar ratio compound V : compound IV is between 0.01:1 and 0.5:1.
- 7) A process according to claim 6 in which the molar ratio is between 0.05:1 and 0.2:1.
- 8) A process according to claim 1 in which the compound V is selected among
- 10 diisopropylamine, di-tert-butylamine, di-sec-butylamine, tert-butyl-iso-propylamine, di-cyclopentylamine, di-cyclohexylamine, 2,2,6,6-tetramethylpiperidine and 2,2,5,5,-tetramethylpyrrolidine.
- 9) A process according to claim 8 in which the compound V is selected between diisopropylamine and 2,2,6,6-tetramethylpiperidine.
- 15 10) A process for the preparation of compounds of formula I



(I)

- 20 that comprises a process of direct ortho-metalation according to claim 1.
- 11) A process according to claim 10 for the preparation of tasosartan.

INTERNATIONAL SEARCH REPORT

Int. Application No

PCT/EP 98/03969

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 C07F3/02 C07D471/04

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C07F C07D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 96 40684 A (AMERICAN HOME PRODUCTS CORPORATION) 19 December 1996 see the whole document ---	1-11
A	US 5 278 312 A (CHEKROUN, I. ET AL.) 11 January 1994 see the whole document ---	1-9
A	US 5 039 814 A (SHUMAN, R.F. ET AL.) 13 August 1991 cited in the application see Scheme I ---	1
A	EP 0 550 313 A (SYNTHELABO) 7 July 1993 cited in the application see page 4 "Schéma 2" ---	1,10
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☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

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"P" document published prior to the international filing date but later than the priority date claimed

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Date of the actual completion of the international search

14 September 1998

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INTERNATIONAL SEARCH REPORT

International Application No

PCT/EP 98/03969

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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